



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200



D350-567-141
Job Sheet 176562



Part No: D350-567-141

Job Qty: 1 ea

Part Name: Floor Window Close Out

MAY 15 2018



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/26/18

Job Tracking No:

Due Date: 5/23/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV F IPP REV:A 11.11.09 new issue DD verf:JLM IPP REV:B 12.01.23 AS PER ECN12-511 DD
VERF:EC IPP REV:C 12.03.05 AS PER ECN12-537 DD VERF:EC IPP REV:D 13.04.01 AS PER DSI9590
REV:E DD VERF:JLM IPP REV :E AS PER DSI9590 REV F JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	5/23/18	5/23/18	0.00	0.00	Start Up Stores/Pkg-2		5/15/2018
110	Packaging	1 pcs	5/23/18	5/23/18	0.00	0.00	Packaging1-3		MAY 25 2018
120	QC	1 pcs	5/23/18	5/23/18	0.00	0.00	QC4		MAY 25 2018
125	DC	1 pcs	5/23/18	5/23/18	0.00	0.00	DC		9-89
130	Packaging	1 pcs	5/23/18	5/23/18	0.00	0.00	Packaging3-1		MAY 25 2018
140	QC21-FG	1 Ea	5/23/18	5/23/18	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile & type labels per PPP D350-567-141 CHG004
Descriptions: 130 - Identify and pack for shipping as per PPP D350-567-141 Location:FG033

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-3A	Bolt	7 Ea (7 ea)	90-Start up Operation	5058129
AN525-10R6	Screw	2 Ea (2 ea)	90-Start up Operation	FM137307
AN525-832R7	Screw	2 Ea (2 ea)	90-Start up Operation	5067896
D3802-1-021	Window Seal (\$ Per Foot)	2 Ea (2 ea)	90-Start up Operation	5034081
D4434-041	Fwd Bracket Assembly	1 Ea (1 ea)	90-Start up Operation	5064327
D4434-047	Cover Assembly	1 Ea (1 ea)	90-Start up Operation	5065160
D4435-045	T/R Bellcrank Cover Assembly	1 Ea (1 ea)	90-Start up Operation	5074017
D4435-9	Bracket	2 Ea (2 ea)	90-Start up Operation	5068102
D4436-041	Aft Bracket Assembly	1 Ea (1 ea)	90-Start up Operation	5081410
D4441-1-021	Rubber Seal	2 ft (2 ea)	90-Start up Operation	7151347
MS21042L06	Nut	7 Ea (7 ea)	90-Start up Operation	5049834
MS21042L08	Nut	2 Ea (2 ea)	90-Start up Operation	5044234
MS21042L3	Nut	5 Ea (5 ea)	90-Start up Operation	5054107
MS21059L3	Nut Plate	2 Ea (2 ea)	90-Start up Operation	5025740
MS35206-229	Screw	7 Ea (7 ea)	90-Start up Operation	5067268
NAS1149F0332P	Washer	12 Ea (12 ea)	90-Start up Operation	5068663
NAS1149FN616P	Washer	14 Ea (14 ea)	90-Start up Operation	5064085
NAS1149FN816P	Washer	2 Ea (2 ea)	90-Start up Operation	7117316-25



Dart Aerospace Ltd.
1270 Aberdeen Street
Hwykashury, OH K64 1K7
CANADA
TEL: 1 813 832 - 5200
Email: sales@dartastro.com
www.dartaerospace.com

Container No: S074607



Part: D350 - 567 - 141

Job No: 176562

Serial No/Batch: S074607

Revision:

Inspector:

Date: 05/26/18

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-3A	7	754	0
	AN525-10R6	2	208	0
	AN525-832R7	2	30	0
	D3802-1	2	63	0
	D4434-041	1	5	0
	D4434-047	1	10	0
	D4435-045	1	3	0
	D4435-9	2	12	0
	D4436-041	1	2	0
	D4441-1	2	132	0
	MS21042L06	7	340	0
	MS21042L08	2	2,249	0
	MS21042L3	5	2,201	0
	MS21059L3	2	165	0
	MS35206-229	7	32	0
	NAS1149F0332P	12	1,856	0
	NAS1149FN616P	14	251	0
	NAS1149FN816P	2	244	0

Part Specifications

Specifications could not be found.

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K6A 1K7
Canada

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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
003209	S071405	AN3-3A	Bolt	s058129	ST350	7
003209	S071407	AN525-10R6	Screw	fm137307	ST329	2
003209	S071418	AN525-832R7	Screw	s067896	ST328	2
003209	S071420	D3802-1	Window Seal (\$ Per Foot)	s034081	ST416	2
003209	S074605	D4434-041	Fwd Bracket Assembly	s074337	ST623	1
003209	S071421	D4434-047	Cover Assembly	s065160	ST619	1
003209	S074606	D4435-045	T/R Bellcrank Cover Assembly	s074017	ST620	1
003209	S073952	D4435-9	Bracket	s068102	ST091	2
003209	S074604	D4436-041	Aft Bracket Assembly	s074410	ST618	1
003209	S071402	D4441-1	Rubber Seal	f151347	ST422	2
003209	S071403	MS21042L06	Nut	s049834	ST303	7
003209	S071404	MS21042L08	Nut	s044234	ST303	2
003209	S071401	MS21042L3	Nut	s054107	ST303	5
003209	S071400	MS21059L3	Nut Plate	s025740	ST301	2
003209	S071399	MS35206-229	Screw	s067268	ST271	7
003209	S071398	NAS1149F0332P	Washer	s068663	ST262	12
003209	S071397	NAS1149FN616P	Washer	s064085	ST263	14
003209	S071396	NAS1149FN816P	Washer	f117316-25	ST263	2

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

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2.0 Parts List

Qty -141	Qty -143	Qty -145	Part Number	Description
X			D350-567-141	FLOOR WINDOW CLOSE-OUT KIT (REGULAR SEATS)
	X		D350-567-143	FLOOR WINDOW CLOSE-OUT KIT (ENERGY ATTENUATING SEATS)
		X	D350-567-145	FLOOR WINDOW CLOSE-OUT KIT (AS 350 B3e)
1	1	1	D3802-1-024	SEAL (24")
1	1		D4434-041	FWD BRACKET ASSEMBLY
1	1		D4434-047	COVER ASSEMBLY
1			D4435-045	T/R BELLCRANK COVER ASSEMBLY
2	2	2	D4435-9	BRACKET
1	1	1	D4436-041	AFT BRACKET ASSEMBLY
1	1	1	D4441-1-240	RUBBER SEAL (24")
		1	D4730-020-030	VELCRO STRIP
	1	1	D4971-041	T/R BELLCRANK COVER ASSEMBLY
		1	D5076-041	FWD BRACKET ASSEMBLY
7	5	5	AN3-3A	BOLT
2	2	2	AN525-10R6	SCREW
2	2	2	AN525-832R7	SCREW
		1	CB 200	3.5g ACRYLIC ADHESIVE
7	7	7	MS21042L06	NUT (OR MS21042-06)
2	2	2	MS21042L08	NUT (OR MS21042-08)
5	5	5	MS21042L3	NUT (OR MS21042-3)
2	2	2	MS21059L3	NUTPLATE
7	7	7	MS35206-229	SCREW
12	10	10	NAS1149F0332P	WASHER (AN960-10L)
14	14	14	NAS1149FN616P	WASHER (OR AN960-6L)
2	2	2	NAS1149FN816P	WASHER (OR AN960-8L)

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3.0 Weight and Balance

The following is the net weight increase associated with the D350-567-141/-143/-145 Kits.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D350-567-141/-143/-145 Floor Window Close-out Kit	3.9 lb 1.77 kg	17.9 in 0.45 m	69.8 in-lb 0.80 m-kG	65.5 in 1.66 m	255.5 in-lb 2.94 m-kG

4.0 Installation Procedure

Notes:

- Figure 2 shows the general arrangement and installation of the D350-567-141/-143/-145 Close-out Kits. The procedure that follows outlines the step-by-step procedures for installing the kit with reference photos from the initial installation.
- In conjunction with this modification, it is acceptable to remove the interior floor windows as applicable. Note that the structural reinforcement around the window opening is still required.
 D350-567-115 - OK to remove D3295-041
 D350-567-031 - OK to remove D3212-1
 D350-567-011 - OK to remove D2214
 D350-567-021 - OK to remove D2951
- It is acceptable to drill/trim the D350-567-141/-143/-145 Close-out Kits as required to improve fit.

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 15.01.12
CERT. NO.: SH92-18
ISSUE NO.: 6

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. F
MFG. APPR.	N/A	DSI 9590	SHEET 2 OF 19
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	FLOOR WINDOW CLOSE-OUT KIT	NTS
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